

**INFORMATION AND ORIENTATION SESSION IN VIEW OF THE 42ND
SESSION OF THE WORLD HERITAGE COMMITTEE
17 May 2018
UNESCO Headquarters, Paris
Room II**

**10.00 am Information session on the 42nd session of the World Heritage
Committee**

- **Opening of the session**
- **Welcome address** by H.E Shaikha Haya Rashed Al Khalifa, Chairperson of the World Heritage Committee
- **Organization of the 42nd session of the World Heritage Committee** - Presentation by the Host Country
- **Preparation of the 42nd session of the World Heritage Committee** - Presentation by the Director of the World Heritage Centre (*Agenda, Timetable, Working and Information documents, and Budget briefing*)-
- **Questions and Answers**

11.30 am Orientation session for Committee Members

- **Introductory remarks and objectives of the meeting**
 - ICCROM (Introduction and Concept of Outstanding Universal Value)
- **State of conservation (SOC)**
 - The SOC process
 - Related documentation (where to find it and how to use it?)
 - Role of the World Heritage Committee
- **Nominations**
 - Requirements for inscription and Evaluation process
 - Related documentation (where to find it and how to use it?)
 - Role of the World Heritage Committee
- **Questions and Answers**

(Lunch break)

3 pm Point of Information on Thematic Studies