



United Nations
Educational, Scientific and
Cultural Organization

Organisation
des Nations Unies
pour l'éducation,
la science et la culture

World Heritage

11 EXT.COM

WHC-15/11EXT.COM/2

Paris, 5 November 2015

Original: English

**UNITED NATIONS EDUCATIONAL, SCIENTIFIC
AND CULTURAL ORGANIZATION**

**CONVENTION CONCERNING THE PROTECTION OF
THE WORLD CULTURAL AND NATURAL HERITAGE**

WORLD HERITAGE COMMITTEE

**Eleventh Extraordinary Session
Paris, UNESCO Headquarters, Room XI
19 November 2015, 2.00-3.00 pm**

**Item 2 of the Provisional Agenda: Adoption of the Agenda of the 11th
extraordinary session of the World Heritage Committee (UNESCO, 2015)**

**2. Provisional Agenda of the 11th extraordinary session of the World
Heritage Committee**

This Document contains the Provisional Agenda of the 11th extraordinary
session of the World Heritage Committee.

Draft Decision: 11 EXT.COM 2, see Point II.

I. PROVISIONAL AGENDA

1. Opening of the session by the Chairperson of the World Heritage Committee
2. Adoption of the Agenda
3. Elections to the Bureau of the World Heritage Committee
4. Other Business

II. Draft Decision: 11 EXT.COM 2

The World Heritage Committee,

1. Having examined Document WHC-15/11EXT.COM/2,
2. Adopts the Agenda included in the above-mentioned Document.