



United Nations
Educational, Scientific and
Cultural Organization

Organisation
des Nations Unies
pour l'éducation,
la science et la culture

World Heritage

12 EXT.COM

WHC/17/12 EXT.COM/2

Paris, 27 October 2017

Original: English

**UNITED NATIONS EDUCATIONAL, SCIENTIFIC
AND CULTURAL ORGANIZATION**

**CONVENTION CONCERNING THE PROTECTION OF
THE WORLD CULTURAL AND NATURAL HERITAGE**

WORLD HERITAGE COMMITTEE

**Twelfth Extraordinary Session
Paris, UNESCO Headquarters, Room XI
15 November 2017, 2.00-3.00 pm**

**Item 2 of the Provisional Agenda: Adoption of the Agenda of the 12th
extraordinary session of the World Heritage Committee (UNESCO, 2017)**

**2. Provisional Agenda of the 12th extraordinary session of the World
Heritage Committee**

SUMMARY

This Document contains the Provisional Agenda of the 12th extraordinary session of the World Heritage Committee.

Draft Decision: 12 EXT.COM 2, see Point II.

I. PROVISIONAL AGENDA

1. Opening of the session by the Chairperson of the World Heritage Committee
2. Adoption of the Agenda
3. Elections of the Bureau of the World Heritage Committee
4. International Assistance requests
5. Other Business

II. Draft Decision: 12 EXT.COM 2

The World Heritage Committee,

1. Having examined Document WHC/17/12 EXT.COM/2,
2. Adopts the Agenda included in the above-mentioned Document.